Digital Temperature
Controller

www.foxeng.co.kr

### **Operating Manual**





#### \* Safety and Hazard Instructions

### ∆ Safety

Pls use this item after installing the duplex safety device in which is applied at dangerous factors such as serious human injury or serious damages of property & important machine because this item is not designed as safety device

#### △ Safety Instrruction and Hazard Warnings

- Please read the operating manual throughly before putting the device into operation
- We will not assume any responsibility for damage to assets or persons caused by improper handling or failure to observe the safety instructions or hazard warnings
- For safety and licensing reasons, unauthorized conversion and/or modification of the device is not permitted.
- Do not exceed the maximum permissible current in case of higher loads, use a contactor of adequate power. Make sure that the supplied voltage matches the values specified for the instrument.
- The device must be adequately protected from water and dust as per the application and must be accessible via the use of appropriate tools
- The device must not be exposed to extreme temperature, sunlight, strong vibrations or high levels of humidity.
- Operation or installation is not permitted under unfavorable ambient conditions such as wetness or excessive induction loads or solenoid and dust, combustible gases, vapors or solvents, especially high-frequency noise
- Avoid operation or installation close to high-frequency fields such as welding devices, sewing machines, wireless transmitter, radio systems, SCR controller, etc
- Do not install the sensor cable nearby signal cable, power cable, load cable,
- Please use the shield cable when the sensor cable's lengthen, however do not make it too much longer
- Please use the sensor cable without any cutting or flaw, blemish.
- The device is not a toy and should be kept away from children
- Installation work must only be carried out by suitably qualified personnel who are familiar with the hazards involved and with the relevant regulations.
- You shouldn't tinker with anything or the product may not be opened or disassembled unless you know what you're doing.
- Please ask us about this questioning

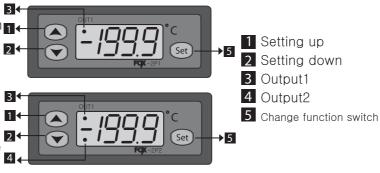
### ∆ Danger

■ Attention! Never Work on electrical connections when the machine is switched on

## 2 Composition

Model	Sensor	Temp.range	Size(mm)	Output	Function
2P1	PT100 <b>Ω</b>	−199.9°C ~ +400°C	77(W)x35(H)	100~240VAC 50/60Hz	Temp. control(1R)
2P2	PT100 <b>Ω</b>	−199.9°C ~ +400°C	77(W)x35(H)	100~240VAC 50/60Hz	Temp.(1R) def./ alarm(2R)
2P1-D	PT100 <b>Ω</b>	−199.9°C ~ +400°C	77(W)x35(H)	DC12 ~ 24V	Temp. control(1R)
2P2-D	PT100 <b>Ω</b>	−199.9°C ~ +400°C	77(W)x35(H)	DC12 ~ 24V	Temp.(1R) def./ alarm(2R)

## 3 Part name



### Setting temperature & programs

setting temperature

The present temperature shall be displayed after power supply.

If set key is pressed softly, *SEE* letter will be showed and then, if set key is pressed again, setting temperature will be flicked.

Press key to change the set values

If set key is pressed again, of letter shall be showed and the setting temperature value shall be saved and the present temperature shall be displayed.

Setting programs

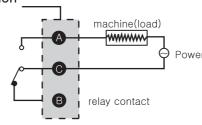
If seekey is pressed for more than 5seconds, the program mode will be proceeded as following sequences: HSP->LSP->TYP->DLT->DIF->COR->,,,

The setting value of each mode should changed by pressing wey and then press key to move to next mode

 $\fine {\fine}$  The set or programming mode is terminated,

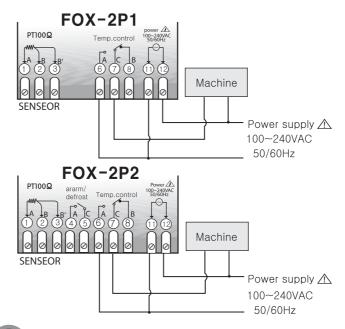
if you press the set key for more than 2 second, parameters(set values) are saved after showing -U letter or return to the present temperature automatically after 10seconds

#### ■ Relay junction



\*Relay contact capacity - less than 250VAC 2A

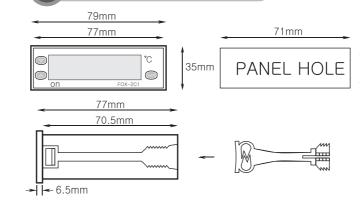
# 4 Connection



## Temp.range&set value when deliver

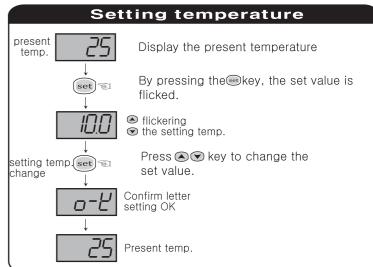
Function	Set value when deliver	Function	Set value when deliver
HSP	400	ALY	L
LSP	-199.9	RdF	1.0
ESP	Ε	HPr	400
dLE	0.0	LPr	- 199.9
d 5	P	JSP	oFF
dF	I.D	SEJ	oFF
Cor	0.0	dLP	oFF
LoC	off	oFL	4
oU2	Pro	ont	10
ALr	oFF	ddL	0.00

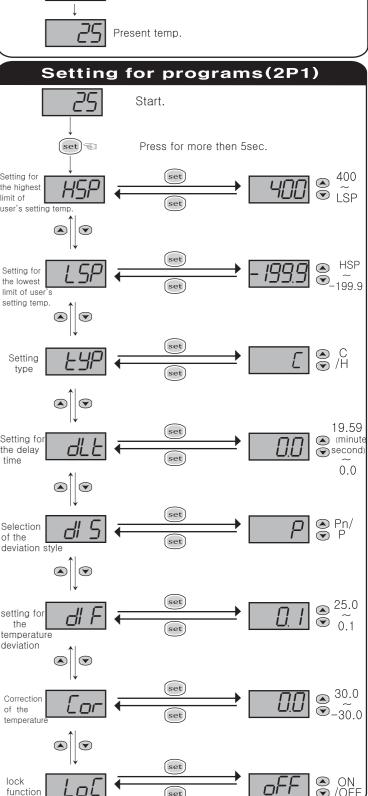
## 6 Dimension

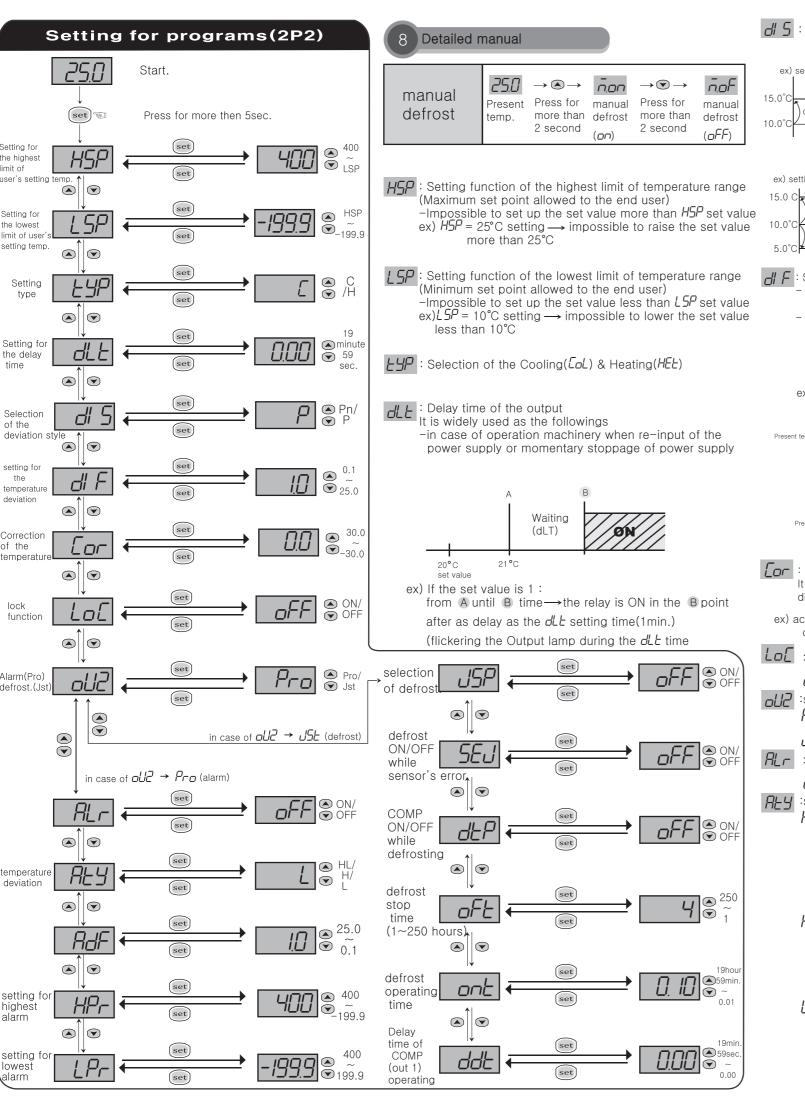


29mm

## 7 Sequence

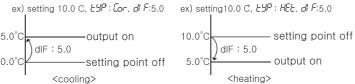




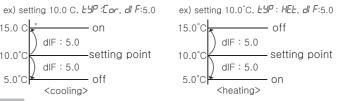


네 5 : Selection of deviation style

P Output: +deviation (be off at setting point)



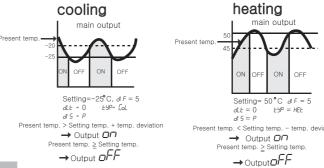
Pn Output: +deviation(based on the setting point)



F: Setting for temperature deviation

- In the ON/OFF control, it need at regular interval between ON and OFF
- By operating the ON/OFF control frequently, the relay or its output contact can be damaged quickly and it also occurs the hunting(oscillating, chattering) by virtue of external noise. You can make use of the temperature deviation in order to protect its relay or contact and so on

ex) The method of the temp.deviation when ON/OFF control



Correction of the present temperature.

It is used for the correction of an discrepancy between the display temperature and an actual temperature.

ex) actual temp. :  $10^{\circ}\text{C} \rightarrow \boxed{\square} \text{C}$  :  $0.0 \rightarrow -2 \text{ correction} \rightarrow 10^{\circ}\text{C} \text{ display}$ 

Lo[: on: lock function on

oFF: lock function off

:selection of out2 output

 $P_{\Gamma O}$ : turn on of the alarm output for output 2

±5€: turn on of the defrost output for output 2

Ric: on: alarm on

oFF: alarm off

유나님 :selection of the alarm

HL: alarm of the hightest & lowest limit

Output on - more than HPR setting value or less than LPR setting value



 $\mathcal{H}$ : alarm of the highest limit

Output on - more than HPR setting values



L: alarm of the lowest limit

Output on - less than LPR setting values



:OFF deviation of Out2 alarm output

: setting for highest alarm

: setting for lowest alarm

:selection of defrost.

an: defrost (working on both automatic defrost and

oFF: manual defrost (working on only manual defrost)

SEL :defrost ON/OFF while sensor's error

an: defrost on while defrosting

oFF: defrost off while defrosting

COMP ON/OFF while defrosting

an: COMP on while defrosting

oFF: COMP off while defrosting

:defrost stop time (1~250 hours)

Start defrost by passing OFT setting time

: defrost operating time

Defrost output (out 2) on while ONT setting time.

Delay time of the COMP(out 1) operating

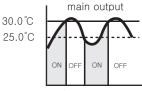
: It is used for draining of a drop of water left after terminating of the defrost,

COMP(out 1) will be operated after terminating of the

### ex) application

ex)Heater→turn off at 30°C ,turn on at 25°C

How to operate(setting for the temperature&programs)?



<Setting temp.> (see the setting temperarure) settina: 30.0°C

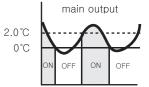
<Setting program> (see the setting for program)
LUP: HEL

 $d = P(\text{deviation} \rightarrow \text{one side}, \text{ set point} \rightarrow \text{off})$ 

dF: 5 (on/off interval $\rightarrow 5$ )

ex)Cooler → turn off at 0°C ,turn on at 2°C

How to operate(setting for the temperature&programs)?



<Setting temp.> (see the setting temperarure)

setting: 0°C

<Setting program> (see the setting for program)

EYP : CoL

 $d = 5 : P(\text{deviation} \rightarrow \text{one side, set point} \rightarrow \text{off})$ 

dF: 2.0 (on/off interval→2.0 )

## Error message

Er I Memory error. Turn the power off and turn it on again

If the error message persists, please request us A/S by return

σ-E Sensor error. The sensor is interrupted. Check the cable.

5-E Sensor error. The sensor is short-circuited. Check the cable

\* The product's specification can be changed without any notification to improve its quality.

■H.office: #B,B1-107,Techno plaza 681-11, Junpo 1 dong, BusanJin-ku, Busan, Korea

Factroy: B-408,409,410 Techno plaza 681-11 Junpo 1 dong, Busanjin-ku

Busan, Korea A/S TEL: +82-51-819-0426 E-mail: foxeng@foxeng.co.kr \*This device works proper operation with Ambient Temp: 0 ~ 60°C Ambient Humi. : below 80%RH Regular power: 220VAC±10% 50/60Hz